

EtherCAT® CANopen®

# AxN Drives

Configurable Motion Control Platform

## Supported Models

Size 2  
AxN 15.30.4

Size 3  
AxN 22.44.4  
AxN 35.70.4  
AxN 50.100.4

Size 4  
AxN 70.140.4

Size 5  
AxN 90.150.4  
AxN 110.200.4





# New AC drive AxN

NEW AC DRIVE AXN HAS BEEN 100% DEVELOPED BY PHASE MOTION CONTROL AND IS THE PERFECT PARTNER FOR U3 SERIES SERVOMOTORS AS WELL AS FOR TK SERIES TORQUE MOTORS.

AxN means a complete current range between 15 Arms and 110 Arms in 4 sizes, together with several interfaces: analogue (+/-10V), fieldbus (CANOpen and EtherCAT), pulse and direction.

AxN is featuring a complete set of analogue and digital I/Os and a multiport encoder interface for the most common digital protocols (EnDat, Hiperface) as SinCos, TTL or resolver. Basic concepts behind AxN are: robustness (all internal components are soldered and all the connectors have been designed in order to withstand even the worst environmental conditions in terms of vibrations and mechanical stresses), flexibility (a multipurpose cooling plate allows mounting in three different ways: fan cooled with heat sink internal to cabinet, fan cooled with external heat sink to avoid need of expensive air conditioners in the cabinet, or an optional water cooled version), technology: best in class control loops (current: 1 us cycle time, speed: 125 us cycle time, position: 125 us cycle time), new high performance voltage control algorithm for field weakening (till 10 times knee speed) even in highly dynamic applications.

Internal PLC programmability (IEC61131-3 standard languages) and a complete free of charge software management and tuning tools fulfills the features of the new AxN drives by Phase Motion Control.



# New AC drive AxN

New AC drive AxN has been developed by Phase Motion Control and is the perfect partner for U3 brushless motors and for TK torque motors.

AxN means a complete power range between 15 Arms to 200 Arms in 4 sizes, together with several built in interface: analogue (+/-10V), fieldbus (CANOpen and EtherCAT), pulse and direction.

## Basic concepts

Robustness: all internal components are soldered and all the connectors have been designed in order to stand even the worst environmental conditions in terms of vibrations and mechanical stresses.

Flexibility: mounting possible in three ways: fan cooled with heat sink internal to cabinet, fan cooled with external heat sink to avoid need of expensive air conditioners in the cabinets, or an optional water cooled version.

Technology: Internal PLC programmability (IEC61131-3 standard languages) and a complete free of charge software management and tuning tools fulfills the features of the new AxN drives by Phase Motion Control.

## General Main Characteristics

- » Power Supply Voltage: 150 – 500 Vac [50/60 Hz] 3 phase
- » DC Power Supply Voltage: 0 – 800 Vdc
- » Auxiliary power Supply: 20-30 Vdc
- » PWM frequency: from 4 to 16 kHz
- » Cooling: Fan cooled, Water cooled (option)
- » Protection degree: IP20

## Main hardware features

- » Programmable reference current/speed from:
  - » analog Input;
  - » pulse and direction;
  - » encoder master;
  - » fieldbuses;
  - » or plc parameters.
- » Current loop cycle time: 1us
- » Speed Loop/Position Loop: 125us





## Mode of Operation

- » Profile position mode
- » Profile velocity mode
- » Interpolated position Mode
- » Torque Mode
- » Homing mode
- » Cyclic Synchronous Position mode (CSP)
- » Cyclic Synchronous Velocity mode (CSV)
- » Cyclic Synchronous Torque mode (CST)
- » Field Weakening Capability

## Main software features

- » Internal PLC – LogicLab IEC61131-3 Integrated Development Environment.
- » Configuration and control tool: Cockpit 3.
- » Integrated powerful debugging tool: SoftScope.
- » Multilanguage support: English, Chinese and Italian

## Feedbacks

- » Resolver 2poles
- » Endat 2.2 Heidenhain encoder
- » Hiperface Sick Stegmann encoder
- » SinCos 5 tracks encoder
- » Digital TTL encoder
- » Hall sensors
- » Auxiliary digital encoder input or 1 simulated encoder + index output

## General Purpose Interface

- » Nr.2 programmable differential / 4 single ended analog input  $\pm 10$  V (1mV resolution)
- » Nr.2 programmable analog outputs 0-10V (1mV resolution)
- » Nr.8 programmable digital inputs
- » Nr.4 programmable digital outputs

## Communication

- » Analog  $\pm 10$ V
- » Serial port RS232/422/485
- » CANOpen port (Standard DS301 V4.02 - DSP402 V2.0)
- » EtherCAT – COE (CANOpen over EtherCAT protocol).

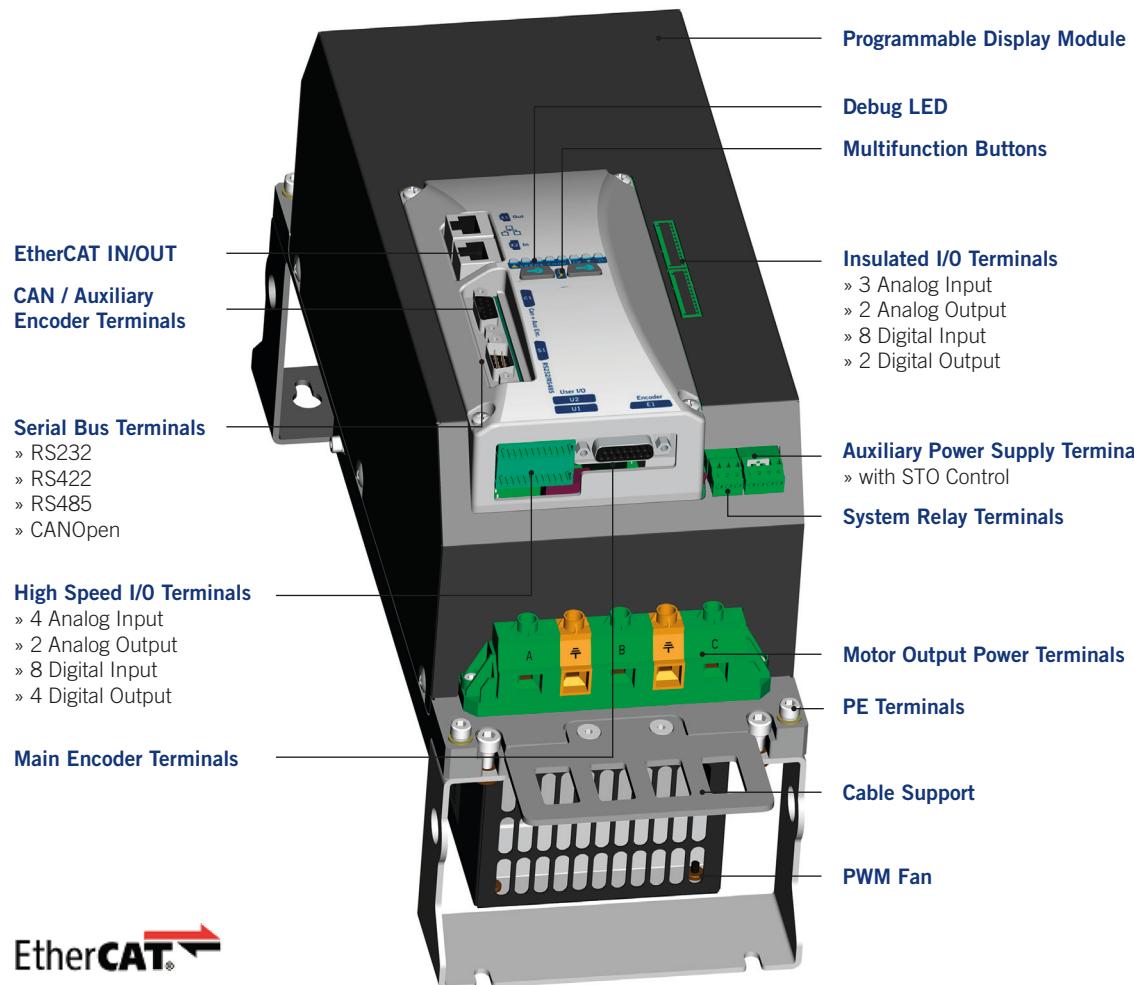
## STO Function

STO Safety Function Performance (TUV certified).  
STO function on AxN servo drive accords to IEC EN 61800-5-2:2007.  
SIL CAPABILITY: the comparison between PFH value, SFF value and HFT value shows that STO function on AxN servo drive reach a level of SIL3.



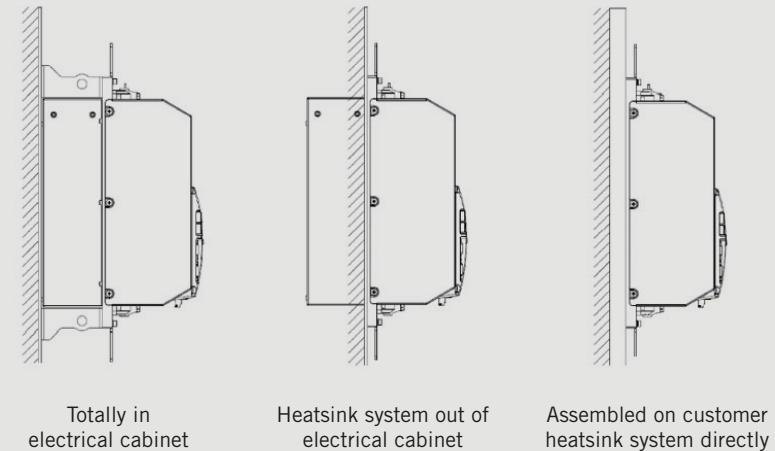
New design power connector  
Easy wiring connection  
Higher robustness  
Multiple ground connections

# Hardware connections

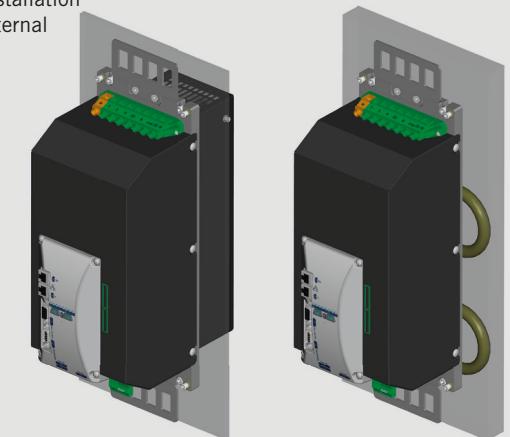


**EtherCAT®**  
**CANopen**

# Assemble



**Flexible Installation Form**  
Standard Cabinet Installation  
Through Panel Installation  
Heat Conducting Base Installation  
Internal fan cooling or external water cooling



# AxN Size 2

AxN 15.30.4



## Technical specifications <sup>(1)</sup>

	Symbol	AxN 15.30.4	Units
Power Supply Voltage	$V_{in}$	150 ~ 500	Vac 3 phase
		0 ~ 800	Vdc
Auxiliary supply voltage	$V_{aux}$	24V ± 15% / 2A	Vdc
Output frequency	$f$	0 ~ 1200	Hz
Current output, S1 <sup>(2)</sup>	$I_n$	15	Arms
Peak current <sup>(2)</sup>	$I_p$	30	Arms
Power Losses total <sup>(3)</sup>	$P_l$	200	W
Maximum output voltage	$V_{out}$	$V_{in} \times 0.95$	Vac
PWM frequency <sup>(4)</sup>	$f_{pwm}$	4 / 8 / 16	kHz
Efficiency at nominal power <sup>(2)</sup>	--	97.9	%
Input form factor (Full load)	--	0.9	Vac 3 phase
Maximum braking current	--	100% of $I_p$ (peak current)	--
Cooling	--	1 fan 60x60x32	--
Flow rate	--	70	m <sup>3</sup> / hour
Dimensions (HxDxW)	--	420x249x96	mm

<sup>(1)</sup> Test performed with full option control card and firmware 1.8.197

<sup>(2)</sup>  $V_{in} = 380$  Vac,  $V_{out} = V_{in} \times 0.95$ ,  $T_{amb} = 40^\circ\text{C}$ , Comm.Freq.8kHz

<sup>(3)</sup>  $V_{in} = 380$  Vac,  $I_{out} = I_n$ ,  $T_{amb} = 40^\circ\text{C}$ , Comm.Freq.8kHz, Including input rectifier losses

<sup>(4)</sup> PWM frequency will automatically decrease at Zero speed, in order to keep Nominal current output

**Motor Feedback Options**

<b>Main Encoder (500kHz)</b>	Sincos encoder 5 channels (2 absolute analog tracks/2 incremental analog tracks/index) Incremental encoder (1 Vpp or Different Line Driver) Sensorless algorithm (w/o feedback) Endat serial encoder 1.0 to 2.2 (default) Resolver Hiperface encoder
<b>Secondary Encoder (500kHz)</b>	Incremental digital encoder without commutation tracks (500kHz) Endat serial encoder

**Programmable Input Signals**

<b>2 Differential / 4 single ended analog inputs</b>	$\pm 10V$ (1mV) / $R_{in} = 10k\Omega$
<b>8 digital inputs</b>	20-30V / $R_{in} = 6.6k\Omega$ to GND
<b>2 Insulated analog inputs (optional)</b>	$\pm 10V$ (1mV)
<b>8 Insulated digital inputs (optional)</b>	5mA, 24 Vdc max

**Programmable Output Signals**

<b>2 analog outputs</b>	0-10V (1mV) FS (30mA)
<b>4 digital outputs</b>	PNP open collector 24V (100mA)
<b>1 watch dog relay</b>	2A/30Vdc, 0.25A/250Vac, NO/NC contacts
<b>2 insulated analog output (optional)</b>	$\pm 10V$ (1mV) FS (30mA)
<b>2 insulated digital output (optional)</b>	On/off switch, 9-28V/2A

**Hardware Configuration**

Processor speed: 80 MIPS µC + FPGA / 120 MIPS µC + FPGA Extreme Version (Optional)

Task frequency:

- » Current /drive monitoring: 1 MHz
- » Position/speed loop: 8 kHz
- » PLC fast task: 8 kHz
- » PLC slow task: 15.625 Hz to 1 kHz user-programmable

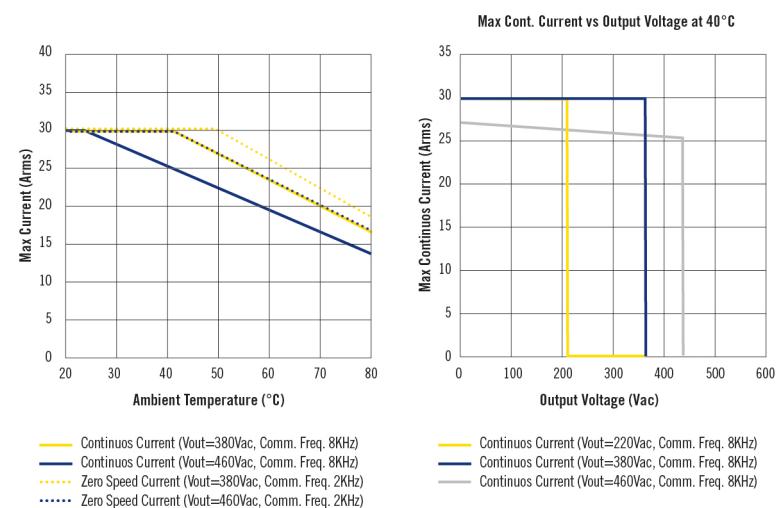
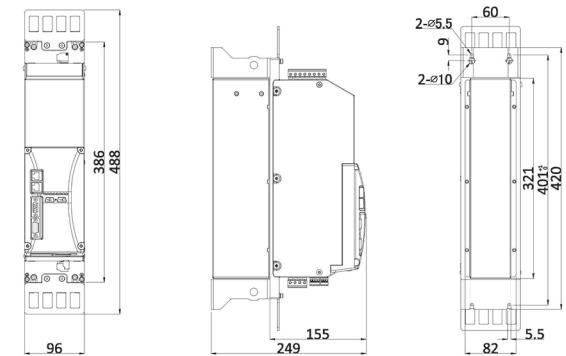
Position loop mode available

Target position register: 32 or 64 bits

Full digital control Id/Iq, updated 16 kHz

**Drive Operational Area of AxN Size 2**

AxN 15.30.4

**Overall Dimensions**

# AxN Size 3

AxN 22.44.4; AxN 35.70.4; AxN 50.100.4



Technical specifications <sup>(1)</sup>	Symbol	AxN 22.44.4	AxN 35.70.4	AxN 50.100.4	Units
Power Supply Voltage	$V_{in}$	150 ~ 500	0 ~ 800		Vac 3 phase
Auxiliary supply voltage	$V_{aux}$		24V ± 15% / 2A		Vdc
Output frequency	$f$		0 ~ 1200		Hz
Current output, S1 <sup>(2)</sup>	$I_n$	22	35	50	Arms
Peak current <sup>(2)</sup>	$I_p$	44	70	100	Arms
Power Losses total <sup>(3)</sup>	$P_l$	280	400	590	W
Maximum output voltage	$V_{out}$		$V_{in} \times 0.95$		Vac
PWM frequency <sup>(4)</sup>	$f_{pwm}$		4 / 8 / 16		kHz
Efficiency at nominal power <sup>(2)</sup>	--	98	98.2	98.1	%
Input form factor (Full load)	--		0.9		Vac 3 phase
Maximum braking current	--		100% of $I_p$ (peak current)		--
Cooling	--		1 PWM fan 80x80x38		--
Flow rate	--		136		m <sup>3</sup> / hour
Dimensions (HxDxW)	--		488x249x150		mm

<sup>(1)</sup> Test performed with full option control card and firmware 1.8.197<sup>(2)</sup>  $V_{in} = 380$  Vac,  $V_{out} = V_{in} \times 0.95$ ,  $T_{amb} = 40^\circ\text{C}$ , Comm.Freq.8kHz<sup>(3)</sup>  $V_{in} = 380$  Vac,  $I_{out} = I_n$ ,  $T_{amb} = 40^\circ\text{C}$ , Comm.Freq.8kHz, Including input rectifier losses<sup>(4)</sup> PWM frequency will automatically decrease at Zero speed, in order to keep Nominal current output

**Motor Feedback Options**

<b>Main Encoder (500kHz)</b>	Sincos encoder 5 channels (2 absolute analog tracks/2 incremental analog tracks/index) Incremental encoder (1 Vpp or Different Line Driver) Sensorless algorithm (w/o feedback) Endat serial encoder 1.0 to 2.2 (default) Resolver Hiperface encoder
<b>Secondary Encoder (500kHz)</b>	Incremental digital encoder without commutation tracks (500kHz) Endat serial encoder

**Programmable Input Signals**

<b>2 Differential / 4 single ended analog inputs</b>	$\pm 10V$ (1mV) / $R_{in} = 10k\Omega$
<b>8 digital inputs</b>	20-30V / $R_{in} = 6.6k\Omega$ to GND
<b>2 Insulated analog inputs (optional)</b>	$\pm 10V$ (1mV)
<b>8 Insulated digital inputs (optional)</b>	5mA, 24 Vdc max

**Programmable Output Signals**

<b>2 analog outputs</b>	0-10V (1mV) FS (30mA)
<b>4 digital outputs</b>	PNP open collector 24V (100mA)
<b>1 watch dog relay</b>	2A/30Vdc, 0.25A/250Vac, NO/NC contacts
<b>2 insulated analog output (optional)</b>	$\pm 10V$ (1mV) FS (30mA)
<b>2 insulated digital output (optional)</b>	On/off switch, 9-28V/2A

**Hardware Configuration**

Processor speed: 80 MIPS  $\mu$ C + FPGA / 120 MIPS  $\mu$ C + FPGA Extreme Version (Optional)

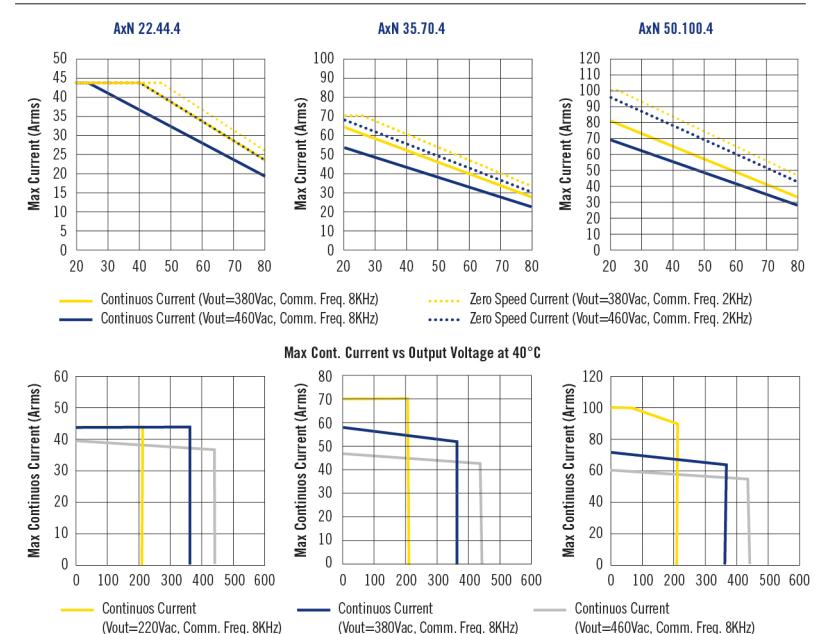
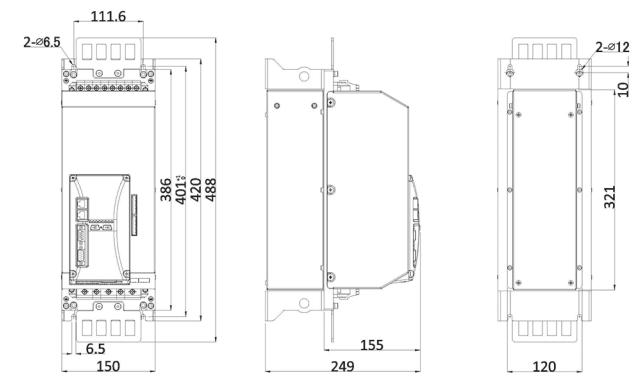
Task frequency:

- » Current /drive monitoring: 1 MHz
- » Position/speed loop: 8 kHz
- » PLC fast task: 8 kHz
- » PLC slow task: 15.625 Hz to 1 kHz user-programmable

Position loop mode available

Target position register: 32 or 64 bits

Full digital control Id/Iq, updated 16 kHz

**Drive Operational Area of AxN Size 3****Overall Dimensions**

# AxN Size 4

AxN 70.140.4

Technical specifications <sup>(1)</sup>

	Symbol	AxN 70.140.4	Units
Power Supply Voltage	$V_{in}$	150 ~ 500	Vac 3 phase
		0 ~ 800	Vdc
Auxiliary supply voltage	$V_{aux}$	24V ± 15% / 6A	Vdc
Output frequency	$f$	0 ~ 1200	Hz
Current output, S1 <sup>(2)</sup>	$I_n$	70	Arms
Peak current <sup>(2)</sup>	$I_p$	140	Arms
Power Losses total <sup>(3)</sup>	$P_l$	870	W
Maximum output voltage	$V_{out}$	$V_{in} \times 0.95$	Vac
PWM frequency <sup>(4)</sup>	$f_{pwm}$	4 / 8 / 16	kHz
Efficiency at nominal power <sup>(2)</sup>	--	98.1	%
Input form factor (Full load)	--	0.9	Vac 3 phase
Maximum braking current	--	100% of $I_p$ (peak current)	--
Cooling	--	2 PWM fan 80x80x38	--
Flow rate	--	110×2	m <sup>3</sup> / hour
Dimensions (HxDxW)	--	488x249x200	mm

<sup>(1)</sup> Test performed with full option control card and firmware 1.8.197<sup>(2)</sup>  $V_{in} = 380$  Vac,  $V_{out} = V_{in} \times 0.95$ ,  $T_{amb} = 40^\circ\text{C}$ , Comm.Freq.8kHz<sup>(3)</sup>  $V_{in} = 380$  Vac,  $I_{out} = I_n$ ,  $T_{amb} = 40^\circ\text{C}$ , Comm.Freq.8kHz, Including input rectifier losses<sup>(4)</sup> PWM frequency will automatically decrease at Zero speed, in order to keep Nominal current output

**Motor Feedback Options**

<b>Main Encoder (500kHz)</b>	Sincos encoder 5 channels (2 absolute analog tracks/2 incremental analog tracks/index) Incremental encoder (1 Vpp or Different Line Driver) Sensorless algorithm (w/o feedback) Endat serial encoder 1.0 to 2.2 (default) Resolver Hiperface encoder
<b>Secondary Encoder (500kHz)</b>	Incremental digital encoder without commutation tracks (500kHz) Endat serial encoder

**Programmable Input Signals**

<b>2 Differential / 4 single ended analog inputs</b>	$\pm 10V$ (1mV) / $R_{in} = 10k\Omega$
<b>8 digital inputs</b>	20-30V / $R_{in} = 6.6k\Omega$ to GND
<b>2 Insulated analog inputs (optional)</b>	$\pm 10V$ (1mV)
<b>8 Insulated digital inputs (optional)</b>	5mA, 24 Vdc max

**Programmable Output Signals**

<b>2 analog outputs</b>	0-10V (1mV) FS (30mA)
<b>4 digital outputs</b>	PNP open collector 24V (100mA)
<b>1 watch dog relay</b>	2A/30Vdc, 0.25A/250Vac, NO/NC contacts
<b>2 insulated analog output (optional)</b>	$\pm 10V$ (1mV) FS (30mA)
<b>2 insulated digital output (optional)</b>	On/off switch, 9-28V/2A

**Hardware Configuration**

Processor speed: 80 MIPS µC + FPGA / 120 MIPS µC + FPGA Extreme Version (Optional)

Task frequency:

- » Current /drive monitoring: 1 MHz
- » Position/speed loop: 8 kHz
- » PLC fast task: 8 kHz
- » PLC slow task: 15.625 Hz to 1 kHz user-programmable

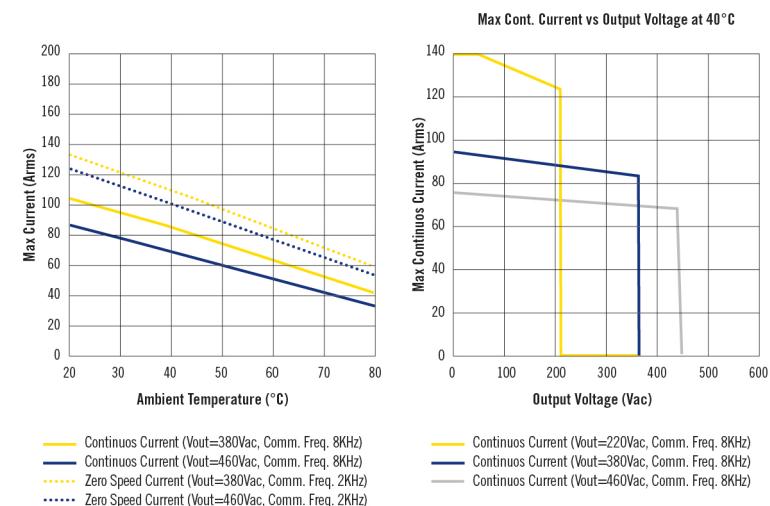
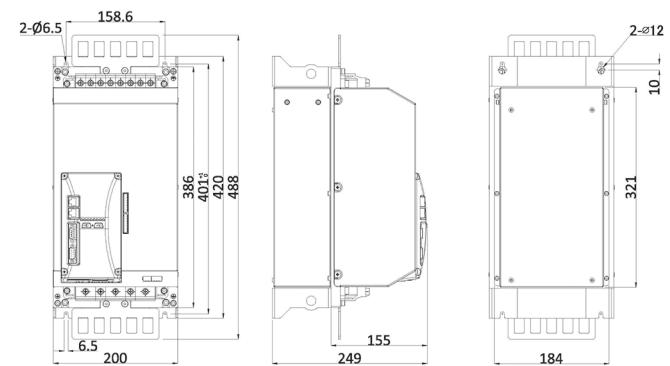
Position loop mode available

Target position register: 32 or 64 bits

Full digital control Id/Iq, updated 16 kHz

**Drive Operational Area of AxN Size 4**

AxN 70.140.4

**Overall Dimensions**

# AxN Size 5

AxN 90.150.4; AxN 110.200.4



Technical specifications <sup>(1)</sup>	Symbol	AxN 90.150.4	AxN 110.200.4	Units
Power Supply Voltage	$V_{in}$	150 ~ 500		Vac 3 phase
		0 ~ 800		Vdc
Auxiliary supply voltage	$V_{aux}$	24V ± 15% / 8A		Vdc
Output frequency	$f$	0 ~ 1200		Hz
Current output, S1 <sup>(2)</sup>	$I_n$	90	110	Arms
Peak current <sup>(2)</sup>	$I_p$	150	200	Arms
Power Losses total <sup>(3)</sup>	$P_l$	1050	1280	W
Maximum output voltage	$V_{out}$	$V_{in} \times 0.95$		Vac
PWM frequency <sup>(4)</sup>	$f_{pwm}$	4 / 8 / 16		kHz
Efficiency at nominal power <sup>(2)</sup>	--	98.2	98.2	%
Input form factor (Full load)	--	0.9		Vac 3 phase
Maximum braking current	--	100% of $I_p$ (peak current)		--
Cooling	--	3 PWM fan 80x80x38		--
Flow rate	--	110x3		m <sup>3</sup> / hour
Dimensions (HxDxW)	--	725x249x286		mm

<sup>(1)</sup> Test performed with full option control card and firmware 1.8.197

<sup>(2)</sup>  $V_{in} = 380$  Vac,  $V_{out} = V_{in} \times 0.95$ ,  $T_{amb} = 40^\circ\text{C}$ , Comm.Freq.8kHz

<sup>(3)</sup>  $V_{in} = 380$  Vac,  $I_{out} = I_n$ ,  $T_{amb} = 40^\circ\text{C}$ , Comm.Freq.8kHz, Including input rectifier losses

<sup>(4)</sup> PWM frequency will automatically decrease at Zero speed, in order to keep Nominal current output

**Motor Feedback Options**

<b>Main Encoder (500kHz)</b>	Sincos encoder 5 channels (2 absolute analog tracks/2 incremental analog tracks/index) Incremental encoder (1 Vpp or Different Line Driver) Sensorless algorithm (w/o feedback) Endat serial encoder 1.0 to 2.2 (default) Resolver Hiperface encoder
<b>Secondary Encoder (500kHz)</b>	Incremental digital encoder without commutation tracks (500kHz) Endat serial encoder

**Programmable Input Signals**

<b>2 Differential / 4 single ended analog inputs</b>	$\pm 10V$ (1mV) / $R_{in} = 10k\Omega$
<b>8 digital inputs</b>	20-30V / $R_{in} = 6.6k\Omega$ to GND
<b>2 Insulated analog inputs (optional)</b>	$\pm 10V$ (1mV)
<b>8 Insulated digital inputs (optional)</b>	5mA, 24 Vdc max

**Programmable Output Signals**

<b>2 analog outputs</b>	0-10V (1mV) FS (30mA)
<b>4 digital outputs</b>	PNP open collector 24V (100mA)
<b>1 watch dog relay</b>	2A/30Vdc, 0.25A/250Vac, NO/NC contacts
<b>2 insulated analog output (optional)</b>	$\pm 10V$ (1mV) FS (30mA)
<b>2 insulated digital output (optional)</b>	On/off switch, 9-28V/2A

**Hardware Configuration**

Processor speed: 80 MIPS µC + FPGA / 120 MIPS µC + FPGA Extreme Version (Optional)

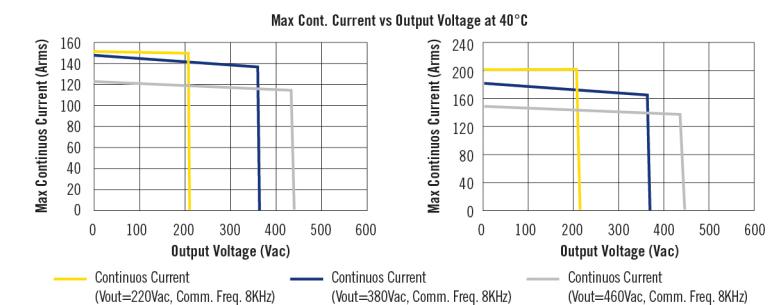
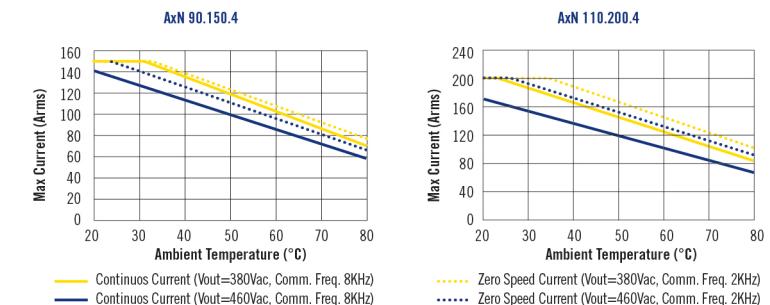
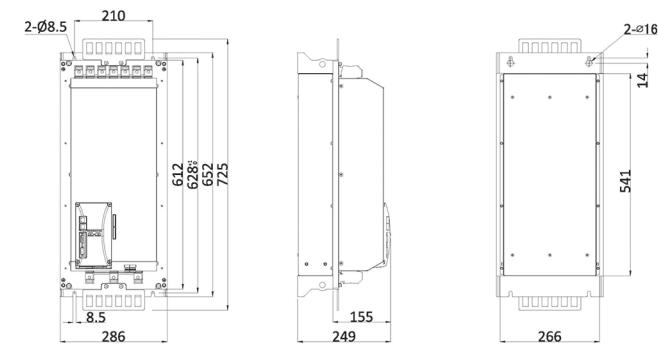
Task frequency:

- » Current /drive monitoring: 1 MHz
- » Position/speed loop: 8 kHz
- » PLC fast task: 8 kHz
- » PLC slow task: 15.625 Hz to 1 kHz user-programmable

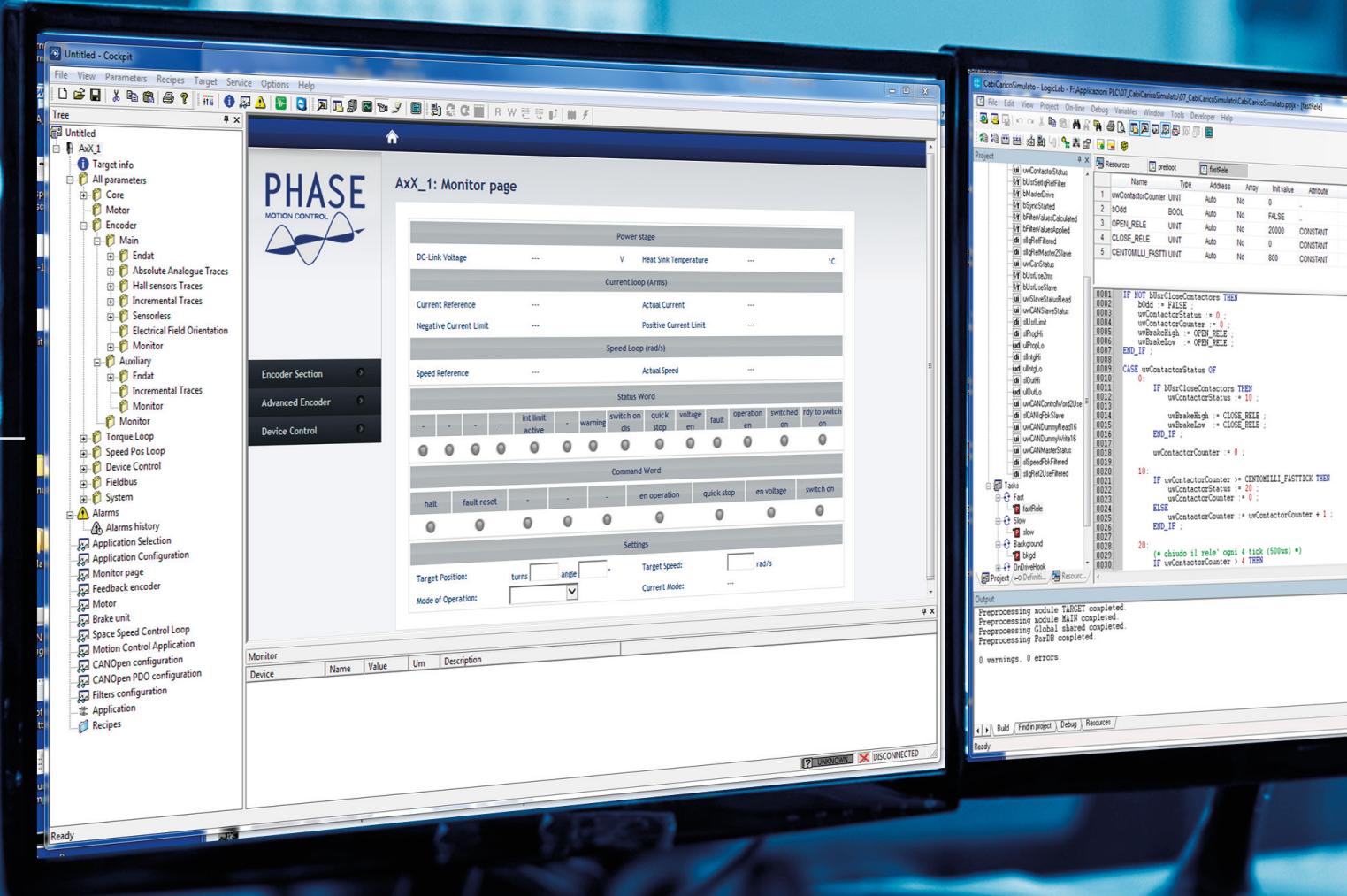
Position loop mode available

Target position register: 32 or 64 bits

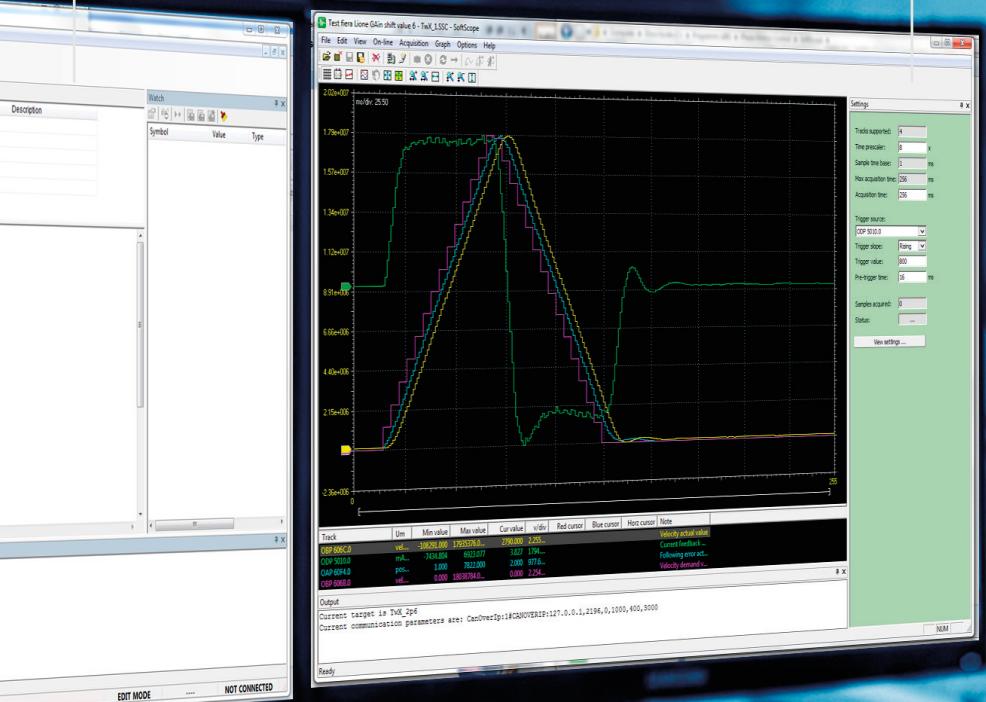
Full digital control Id/Iq, updated 16 kHz

**Drive Operational Area of AxN Size 5****Overall Dimensions**

**Cockpit3**  
Installation, Configuration and  
Control Tool  
for Programmable Motion Control  
Platforms.



## LogicLab IEC61131-3 Integrated Development Enviroment



## Softscope

# AxN Technical Data Overview

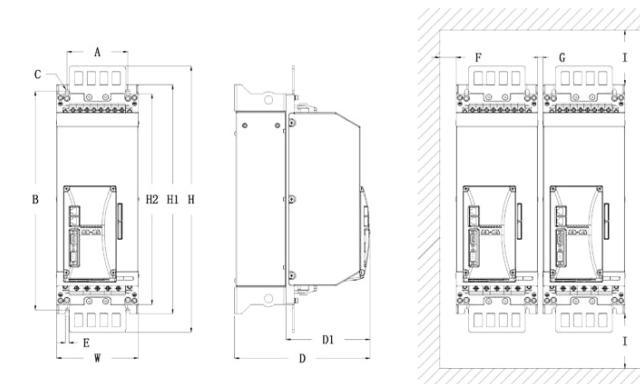
	Size2	Size3			Size4	Size5	
	AxN 15.30.4	AxN 22.44.4	AxN 35.70.4	AxN 50.100.4	AxN 70.140.4	AxN 90.150.4	AxN 110.200.4
Rated Current Output	15A	22A	35A	50A	70A	90A	110A
Peak Current Output	30A	44A	70A	100A	140A	150A	200A
Main Power Supply	AC	150 ~ 500 Vac Three Phase					
	DC	0 ~ 800 Vdc					
Auxiliary Power Supply	Voltage	24V ± 15%					
	Current	2A	3A		6A	8A	
Brake Module	Internal						
Internal Brake Resistor	18Ω/60W	12Ω/60W	7Ω/60W	5Ω/60W	3.5Ω/60W	3.5Ω/150W	3Ω/150W
External Brake Resistor (Min/Max)	18Ω/18.4Ω	9Ω/13.8Ω	6Ω/7.9Ω	4.5Ω/5.5Ω	2.1Ω/4Ω	2Ω/3.7Ω	2Ω/2.7Ω
Fieldbus Support	CANOpen - EtherCAT - Modbus						
Position Sensor Support	SinCos Encoder, Endat Encoder, Digital Incremental with Hall, Resolver and Hiperface Encoder						
Safety	STO (Safe Torque Off) complies with SIL3 IEC EN 61800-5-2:2007						
Management software	Phase Tools suite (free download from company web site)						



# Overall Dimensions

	Size2 AxN 15.30.4	Size3 AxN 22.44.4	Size3 AxN 35.70.4	Size4 AxN 50.100.4	Size4 AxN 70.140.4	Size5 AxN 90.150.4	Size5 AxN 110.200.4
<b>Weight</b>	6.9kg		8.8kg		13.1kg		26.8kg
<b>H(Height)</b>			488				725
<b>W(Width)</b>	96		150		200		286
<b>D(Depth)</b>				249			
<b>H1</b>			420				652
<b>H2</b>			386				612
<b>D1</b>				155			
<b>A</b>	60		111.6		158.6		210
<b>B</b>			401				628
<b>C</b>	5.5		6.5				8.5
<b>E</b>	5.5		6.5				8.5
<b>F</b>				≥30			
<b>G</b>				≥10			
<b>I</b>				≥100			

Note: All dimensions are in millimeters (mm).



# Order Code

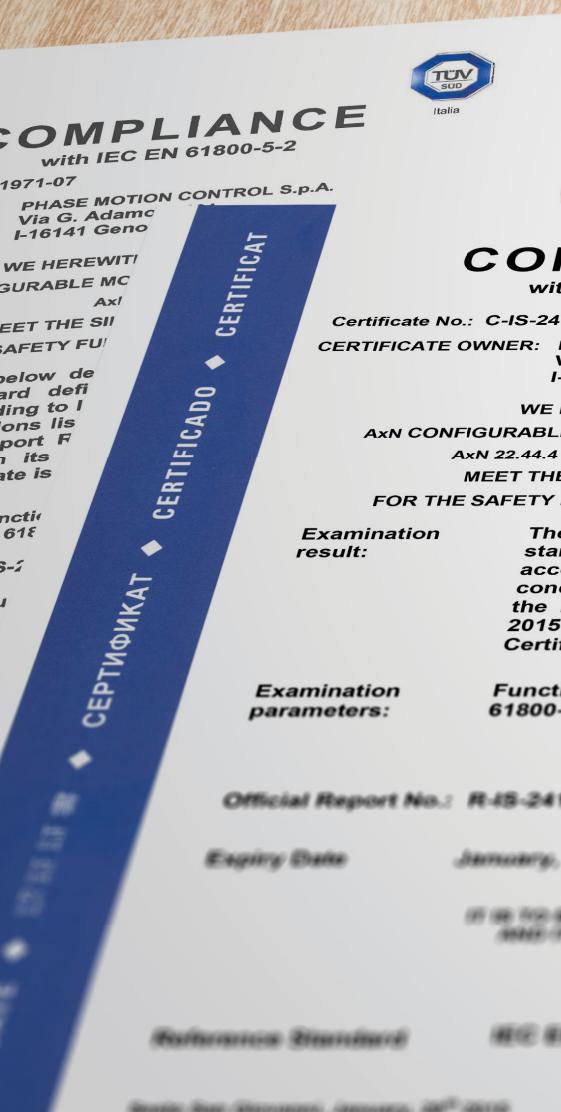
	AxN	35.70	.4	-FULL
Name				
Output Current	15.30	15A Rated / 30A Peak		
	22.44	22A Rated / 44A Peak		
	35.70	35A Rated / 70A Peak		
	50.100	50A Rated / 100A Peak		
	70.140	70A Rated / 140A Peak		
	90.150	90A Rated / 150A Peak		
	110.200	110A Rated/200A Peak		
Power Supply	400Vac Three Phase			
Communication Option	-FULL	Full Edition		
	-OPT.C	No EtherCAT		

Example

Code: AxN 90.150.4-OPT.C

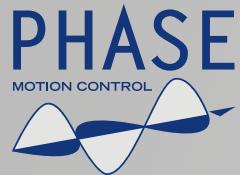
It's an AxN Series Drive, Rated Current Output is 90 Arms, and Peak Current Output is 150 Arms. It use a 400Vac Three Phase AC Power Supply as its main power supply. This drive do not need EtherCAT ports.

# Certificates









## WORLDWIDE SUPPORT AND DISTRIBUTION NETWORK

### Company headquarters

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